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D4038-043
Job Sheet 202900



Part No: D4038-043

Job Qty: 1 pcs

Part Name: Angle Assembly Aft LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/5/19

Job Tracking No:

Due Date: 12/12/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D4038 REV.F SHEET 2 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec IPP REV:C 18.02.08 DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/12/19		0.00	0.25	Small Fab - 1		 NOV 06 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	12/12/19		0.00	0.00	QC 5 - 10		 NOV 06 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
121	Powdercoat - 1 White GI(A)- B4B	1 pcs	12/12/19		0.00	0.07	Powdercoat - 1 - B4B		 NOV 06 2019
							Powdercoat - 2 - B4B		

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START: 1:00 - WT: 300 PMSH: 1:30

BL 19-11-7

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				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
122 QC 3	1 pcs	12/12/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs ✓	12/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	STSI0
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	

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40
9-89

NOV 08 2019

Oscar

NOV 11 2019

					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	12/12/19	0.00 0.00	QC 21 - SA - 21	✓	ST510
	pcs			QC 21 - SA - 70		
				QC 21 - SA - 53		

Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

121 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

122 - (QC3- Inspect Part Finish)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

NOV 11 2019

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5112900
D4038-11	Block	1 pcs (1 ea)	110-Small Fab - 1	5196590
D4038-3	Angle, Aft, LH	1 pcs (1 ea)	110-Small Fab - 1	5027893
D4038-7	Block	1 pcs (1 ea)	110-Small Fab - 1	5196135
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5011583
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5020680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-14A	2	181	0
	D4038-11	1	10	0
	D4038-3	1	2	0
	D4038-7	1	10	0
	MS21042L3	2	2,614	0
	NAS1149D0363J	4	1,338	0

Part Specifications

Specifications could not be found.

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Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J